

Hong Kong Government Recognized Service Supplier Approved Laboratory of The Woolmark Company

American National Standards Institute American Society for Testing and Materials British Standards Institute

Hong Kong Association for Testing, Inspection and Certification Limited

Hong Kong Toys Council

**Test Report** 

Number:

HKGH01940279

Applicant:

Date:

May 16, 2016

Submitted samples said to be

Item Name

**Tinboxes** 

Style

(1) Coffee Tin with Plastic Lid and Plastic innerring

(2) Biscuit Tin

Tea Tin

(4) Aluminium Can for Herbs/Spices/Lipbalm/Hand-Cream with PE innerliner

inside the Lid

(5) Egg Shaped Tin for Chocolates with inside printing

(6) Unprinted Tin with PET Window for Spices

(7) Unprinted Tin for Mints/Sweets

Quantity

Twelve sets & parts

Country of Origin

China

For and on behalf of: Intertek Testing Services HK Ltd.

Angel Y.F. Cheung Vice President

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# Conclusion:

The submitted sample was tested under the following requirements requested by the applicant, subject to the information stated in the remark and attached page(s) for details:

(1)	Requirement REACH Regulation (EC) No.1907/2006 , Annex XVII Item 23 & amendment No. 2016/217 - Cadmium content requirement	Result Pass
(2)	REACH Regulation (EC) No. 1907/2006, Annex XVII item 20 & amendment (EU) No. 276/2010 (formerly known as Decision 2009/425/EC) - Organotin content requirement	Pass
(3)	Council of Europe Resolution CM/Res (2013) 9 on Metals and Alloys used in Food Contact Materials and Articles - Migration of Metal Content	Pass
(4)	European Commission Regulation No. 10/2011 and Regulation No. 1935/2004 - Overall migration	Pass
(5)	European Commission Regulation No. 10/2011 Annex II and Regulation No.1935/2004 - Specific Migration of Heavy Metal	Pass
(6)	European Economic Community 1895/2005/EC - Specific Migration of BADGE	Pass
(7)	European Commission Regulation No. 10/2011 Annex I and Regulation No. 1935/2004 - Specific Migration of Phthalate	Pass
(8)	European Commission Regulation No. 10/2011 Annex I and Regulation No.1935/2004 - Phthalate Content	Pass
(9)	European Commission Regulation No. 10/2011 Annex I and Regulation No.1935/2004 - Specific Migration of Vinyl Acetate	Pass
(10)	European Commission Regulation No. 10/2011 Annex I and Regulation No.1935/2004 - Specific Migration of Ethylene Glycol	Pass
	European Commission Regulation No. 10/2011 Annex I and Regulation No.1935/2004 - Specific Migration of Terephthalic Acid	Pass



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#### (1)Cadmium (Cd) Content

Test Method: Acid digestion method was used and total Cadmium content was determined by Inductively Coupled Argon Plasma Spectrometry.

Tested Component	Result in %, w/w	Limit in %, w/w
(1)	ND	0.1
(2)	ND	0.1
(3)	ND	0.1
(4)	ND	0.1
(5)	ND	0.1
(6)	ND	0.1
(7)	ND	0.1
(8/9)	ND	0.1
(10/11)	ND	0.01
(12/13)	ND	0.01

ND

: Not detected (< 0.0005%)

# **Tested Components:**

(1)	Coatings on metal	(body of coffee tin).

- (2)Coatings on metal (body of biscuit tin).
- (3)Coatings on metal (body of tea tin).
- (4) Coatings on metal (body of blue style egg shape tins).
- (5)Coatings on metal (body of red style egg shape tins).
- (6)Coatings on metal (body of green style egg shape tin).
- (7)Coatings on metal (body of yellow style egg shape tin).
- (8) Lacquer on metal (lining of coffee tin, biscuit tin, tea tin, body of aluminium can for herbs/ spices/ lip balm/ hand- cream, unprinted tin).
- (9)Coatings (black, white) on paper label (bar code label).
- (10)Black plastic (lip of coffee tin).
- (11)Transparent plastic (ring in lip of coffee tin).
- (12)Transparent plastic (window of Spices).
- (13)White foam (innerliner inside the lid of aluminium can for herbs).

Date sample received: Apr 05, 2016

Testing period : Apr 05, 2016 to Apr 09, 2016

Intertek Testing Services Hong Kong Ltd.



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# (2) Organotin Content

Test Standard : By solvent extraction, followed by Gas Chromatography Mass Spectrometric (GC/MS) analysis.

Element	Result (%, w/w)			Limit (%,
	(1)	(2/3)	(4/5)	w/w)
Tri-substituted Organotin^	< 0.005	< 0.005	< 0.005	0.1
Dibutyltin (DBT)	<0.005	< 0.005	< 0.005	0.1
Dioctyltin (DOT)	< 0.005	< 0.005	< 0.005	0.1

Element	Result (%, w/w)	Limit (%,
	(6)	w/w)
Tri-substituted Organotin^	< 0.005	0.1
Dibutyltin (DBT)	<0.005	0.1
Dioctyltin (DOT)	< 0.005	0.1

The above limit was quoted according to Annex XVII Items 20 of the REACH Regulation (EC) no. 1907/2006 & amendment (EU) No. 276/2010 (formerly known as Decision 2009/425/EC) for organotin content.

^ = The reported value was calculated by summation of the values of Tri-butyltin, Tri-phenyltin, Tri-methyltin, Tri-octyltin, Tri-cyclohexyltin

### **Tested Components:**

- (1) Coatings on metal (body of all styles).
- (2) Black plastic (lip of coffee tin).
- (3) Transparent plastic (ring in lip of coffee tin).
- (4) Transparent plastic (window of Spices).
- (5) White foam (innerliner inside the lid of aluminium can for herbs).
- (6) Paper label with (black, white) coatings (bar code label).

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# (3) Migration of Metal Content

Test method:

Council of Europe Resolution CM/Res (2013) 9 on Metals and Alloys used in Food Contact Materials and Articles

Food simulant	Temperature	Time
Artificial tap water	40°C	10 days

Element	Result	Results obtained from sum of Limit in 1 <sup>st</sup> & 2 <sup>nd</sup> migration in mg/kg		Limit in mg/kg
	(1)	(2)	(3)	
Aluminium (AI)	< 0.1	< 0.1	< 0.1	35
Antimony (Sb)	< 0.01	< 0.01	< 0.01	0.28
Arsenic (As)	< 0.001	< 0.001	< 0.001	0.014
Barium (Ba)	< 0.1	< 0.1	< 0.1	8.4
Beryllium (Be)	< 0.001	< 0.001	< 0.001	0.07
Cadmium (Cd)	< 0.001	< 0.001	< 0.001	0.035
Chromium (Cr)	< 0.1	< 0.1	< 0.1	1.75
Cobalt (Co)	< 0.01	< 0.01	< 0.01	0.14
Copper (Cu)	< 0.1	< 0.1	< 0.1	28
Iron (Fe)	< 5	< 5	< 5	280
Lead (Pb)	< 0.01	< 0.01	< 0.01	0.07
Lithium (Li)	< 0.02	< 0.02	< 0.02	0.336
Manganese (Mn)	< 0.1	< 0.1	< 0.1	12.6
Mercury (Hg)	< 0.001	< 0.001	< 0.001	0.021
Molybdenum (Mo)	< 0.01	< 0.01	< 0.01	0.84
Nickel (Ni)	< 0.01	< 0.01	< 0.01	0.98
Silver (Ag)	< 0.02	< 0.02	< 0.02	0.56
Thallium (TI)	< 0.0001	< 0.0001	< 0.0001	0.0007
Tin (Sn)	< 5	< 5	< 5	700
Vanadium (V)	< 0.005	< 0.005	< 0.005	0.07
Zinc (Zn)	< 1	< 1	< 1	35



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Element Result obtained from 3rd migration in mg/kg Limit in mg/kg (1) (2)Aluminium (Al) < 0.1 < 0.1 < 0.1 5 Antimony (Sb) < 0.01 < 0.01 < 0.01 0.04 Arsenic (As) < 0.001 < 0.001 < 0.001 0.002 Barium (Ba) < 0.1 < 0.1 < 0.1 1.2 Beryllium (Be) < 0.001 < 0.001 < 0.001 0.01 Cadmium (Cd) < 0.001 < 0.001 < 0.001 0.005 Chromium (Cr) < 0.1 < 0.1 < 0.1 0.250 Cobalt (Co) < 0.01 < 0.01 < 0.01 0.02 Copper (Cu) < 0.1 < 0.1 < 0.1 4 Iron (Fe) < 5 < 5 < 5 40 Lead (Pb) < 0.01 < 0.01 < 0.01 0.010 Lithium (Li) < 0.02 < 0.02 < 0.02 0.048 Manganese (Mn) < 0.1 < 0.1 < 0.1 1.8 Mercury (Hg) < 0.001 < 0.001 < 0.001 0.003 Molybdenum (Mo) < 0.01 < 0.01 < 0.01 0.12 Nickel (Ni) < 0.01 < 0.01 < 0.01 0.14 Silver (Ag) < 0.02 < 0.02 < 0.02 0.08 Thallium (TI) < 0.0001 < 0.0001 < 0.0001 0.0001 Tin (Sn) < 5 < 5 < 5 100 Vanadium (V) < 0.005 < 0.005 < 0.005 0.01

# Tested Components:

Zinc (Zn)

(1) Silver metal box (internal of tin for coffee/ biscuit/ tea) (Tinplated with electroplated coating with epoxy resin lacquer).

< 1

< 1

Silver metal box (internal of cans for herbs/ spices/ lipbalm/ handcream) (Polyethylene).

(3) White plastic (lid of cans for heabs/ spices/ lipbalm/ handcream) (Polyethylene).

< 1

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#### (4)**Overall Migration**

Test standard: Commission Regulation (EU) No. 10/2011 and its amendments.

I. Test condition for tested components (1) and (6):

Fatty food simulant	
Time	Temperature
10 days	40 °C

Test condition for tested components (2), (3) and (7):

Aqueous food simulant	
Time	Temperature
10 days	40 °C

Test condition for tested components (4) and (5):

Aqueous food simulant	
Time	Temperature
10 days	40 °C

Fatty food simulant	
Time	Temperature
10 days	40 °C

### Test result:

Tested	Result in mg/dm <sup>2</sup>	
component	Fatty food simulant	
(1)	<1	
(6)	<1	
Limit in mg/dm <sup>2</sup>	10	

Tested	Result in mg/dm <sup>2</sup>	
component	10% (v/v) ethanol	
(2)	<1	
(3)	<1	
(7)	<1	
Limit in mg/dm <sup>2</sup>	10	

Tested	Result i	n mg/dm²
component	10% (v/v) ethanol	Fatty food simulant
(4)	<1	1
(5)	<1	1
Limit in mg/dm <sup>2</sup>	10	10



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# Tested Components:

(1) Silver metal box (internal of tin for coffee/ biscuit/ tea) (Tinplated with electroplated coating with epoxy resin lacquer).

(2) Black plastic (lid) (Polypropylene)

(3) Transparent plastic (ring) (EVA).
 (4) Silver metal box (internal of cans for herbs/ spices/ lipbalm/ handcream) (Polyethylene).

(5) White plastic (lid of cans for heabs/ spices/ lipbalm/ handcream) (Polyethylene).

(6) Colord metal egg (internal of egg) (tinplated with electroplated coating + Modified epoxy inside).

(7) Transparent plastic (window of spices) (PET).

#### Comment:

The scope of the standard was not applicable to the submitted sample. Testing was conducted with reference to the standard and requirements as stated.

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#### (5)Specific Migration of Heavy Metal

Test standard: Commission Regulation (EU) No. 10/2011 and its amendments.

Test condition:

Aqueous food simulant	
Time	Temperature
10 days	60 °C

### Test Results:

Food simular	nt: 10% (v/v) E	Ethanol					
Tested	Results in mg/kg						
component	Barium	Cobalt	Copper	Iron	Lithium	Manganese	Zinc
(1)	<0.1	< 0.03	<1	<5	<0.1	<0.1	<5
(2)	<0.1	< 0.03	<1	<5	<0.1	<0.1	<5
(3)	<0.1	<0.03	<1	<5	<0.1	<0.1	<5
(4)	<0.1	< 0.03	<1	<5	<0.1	<0.1	<5
(5)	<0.1	< 0.03	<1	<5	<0.1	<0.1	<5
(6)	<0.1	<0.03	<1	<5	<0.1	<0.1	<5
(7)	<0.1	< 0.03	<1	<5	<0.1	<0.1	<5
Limit in mg/kg	1	0.05	5	48	0.6	0.6	25

## Tested Components:

- (1) Silver metal box (internal of tin for coffee/ biscuit/ tea) (Tinplated with electroplated coating with epoxy resin lacquer).
- Black plastic (lid) (Polypropylene) (3) (4) Transparent plastic (ring) (EVA).
- Silver metal box (internal of cans for herbs/ spices/ lipbalm/ handcream) (Polyethylene).
- (5)White plastic (lid of cans for heabs/ spices/ lipbalm/ handcream) (Polyethylene).
- Colord metal egg (internal of egg) (tinplated with electroplated coating + Modified epoxy inside).
- Transparent plastic (window of spices) (PET).

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#### (6)Specific Migration of Bisphenol-A Diglycidyl Ether (BADGE) Test

Test Standard: EEC commission Directive 2002/72/EC and 1895/2005/EC, selection of test condition & food simulants by 82/711/EEC, 85/572/EEC and its amendment.

Test condition:

Aqueous food simulant	
Time	Temperature
10 days	60 °C

II. Test results

### 1. Result for sum of BADGE, BADGE.H<sub>2</sub>O, BADGE.2H<sub>2</sub>O

Tested	Result in mg/kg		
component	10% (v/v) ethanol	10% (v/v) ethanol	10% (v/v) ethanol
(1)	<1	<1	<1
(2)	<1	<1	<1
(3)	<1	<1	<1
Limit (mg/kg)	9	9	9

# 2. Result for sum of BADGE.HCI, BADGE.2HCI, BADGE.H<sub>2</sub>O.HCI

Tested		Result in mg/kg	
component	10% (v/v) ethanol	10% (v/v) ethanol	10% (v/v) ethanol
(1)	<1	<1	<1
(2)	<1	<1	<1
(3)	<1	<1	<1
Limit (mg/kg)	1	1	1

# Tested Components:

- (1) Silver metal box (internal of tin for coffee/ biscuit/ tea) (Tinplated with electroplated coating with epoxy resin lacquer).
- Silver metal box (internal of cans for herbs/ spices/ lipbalm/ handcream) (Polyethylene).

(3) White plastic (lid of cans for heabs/ spices/ lipbalm/ handcream) (Polyethylene).

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# (7) Specific Migration of Phthalate

Test standard: Commission Regulation (EU) No. 10/2011 and its amendments.

I. Test condition :

Aqueous food simulant	
Time	Temperature
10 days	60 °C

### II. Test Results:

Butyl benzy phthalate (BBP):

Tested	Result in mg/kg	
component	10% (v/v) ethanol	
(1)	<1	
Limit in mg/kg	30	

# Bis (2-ethylhexyl) phthalate (DEHP):

Tested	Result in mg/kg	
component	10% (v/v) ethanol	
(1)	<1	
Limit in mg/kg	1.5	

## Dibutyl phthalate (DBP):

Tested	Result in mg/kg	
component	10% (v/v) ethanol	
(1)	<0.2	
Limit in mg/kg	0.3	

# Di-(iso-nonyl) Phthalate (DINP) + Di-(iso-decyl) phthalate (DIDP) :

	Tested	Result in mg/kg
	component	10% (v/v) ethanol
	(1)	<1
	Limit in mg/kg	9
******	******	**************************************



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## Diallyl phthalate (DAP):

Tested	Result in mg/kg	
component	10% (v/v) ethanol	
(1)	Not Detected	
Limit in mg/kg	Not Detected	

Remark:

Detection limit of DAP = 0.01 mg/kg

Tested Component:

(1) Transparent plastic (ring) (EVA).

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#### Phthalate Content Test (8)

Test Method: European Commission Regulation (EU) No. 10/2011, by solvent extraction, followed by Gas Chromatographic-Mass Spectrometric (GC-MS) analysis.

	Result	Limit (%, w/w)
Compounds	(%, w/w)	(max.)
	(1)	
Dibutyl phthalate (DBP)	< 0.01	0.05
Diethyl hexyl phthalate (DEHP)	<0.01	0.1
Benzyl butyl phthalate (BBP)	<0.01	0.1
Diisononyl phthalate (DINP)	<0.01	0.1
Diisodecyl phthalate (DIDP)	<0.01	0.1

# Tested Component:

(1) Transparent plastic (Ring - EVA).

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#### (9)Specific Migration of Vinyl Acetate

Test standard: Commission Regulation (EU) No. 10/2011 and its amendments.

Test condition:

Aqueous food simulant	
Time	Temperature
10 days	60 °C

### Test Results:

Tested	Result in mg/kg	
component	10% (v/v) ethanol	
(1)	<6	
Limit in mg/kg	12	

# Tested Component:

(1) Transparent plastic (ring) (EVA).

Date sample received: Apr 05, 2016

Testing period :Apr 05, 2016 to May 13, 2016

# (10) Specific Migration of Ethylene Glycol

Test standard: Commission Regulation (EU) No. 10/2011 and its amendments.

Test condition:

Aqueous food simulant	
Time	Temperature
10 days	60 °C

### Test Results:

Tested	Result in mg/kg
component	10% (v/v) ethanol
(1)	<10
Limit in mg/kg	30

# Tested Component:

(1) Transparent plastic (window of spices) (PET).

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#### (11)Specific Migration of Terephthalic Acid

Test standard: Commission Regulation (EU) No. 10/2011 and its amendments.

Test condition:

Aqueous food simulant	
Time	Temperature
10 days	60 °C

# Test Results:

Tested	Result in mg/kg	
component	10% (v/v) ethanol	
(1)	<1.0	
Limit in mg/kg	7.5	

## Tested Component:

(1) Transparent plastic (window of spices) (PET).

Date sample received: Apr 05, 2016

Testing period :Apr 05, 2016 to May 13, 2016

End of report

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